

FIG. 1

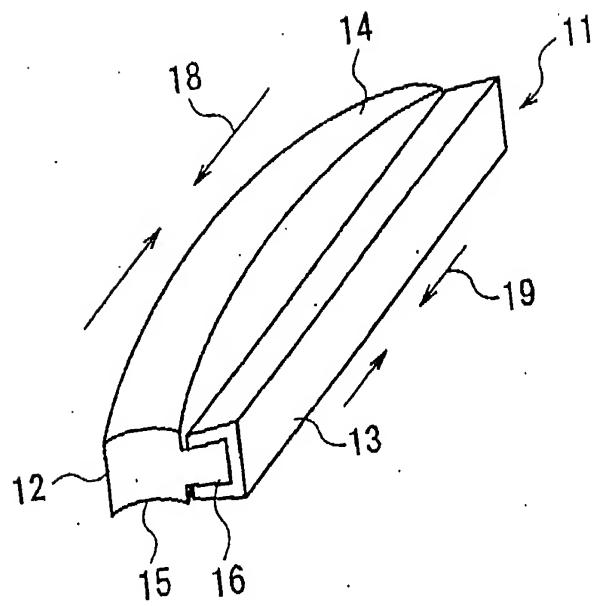


FIG.2(b)

FIG.2(a)

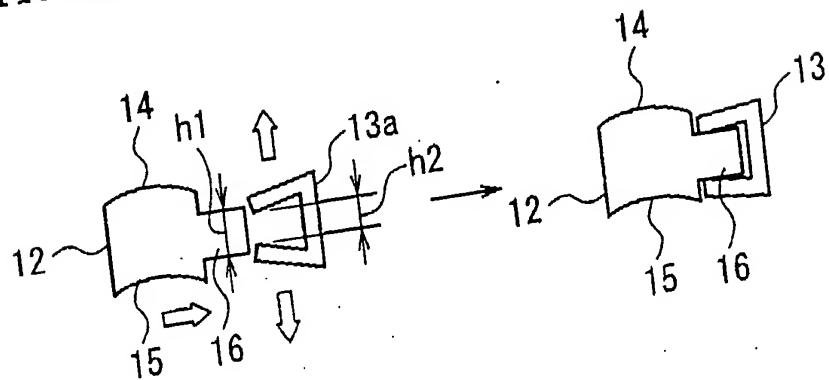


FIG.3(a)

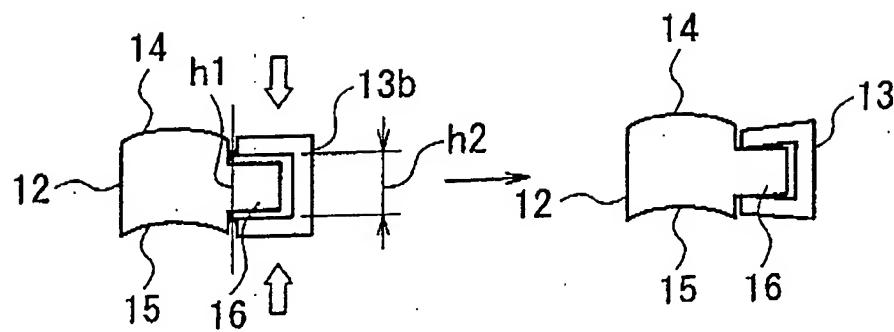


FIG.3(b)

FIG.4(a)

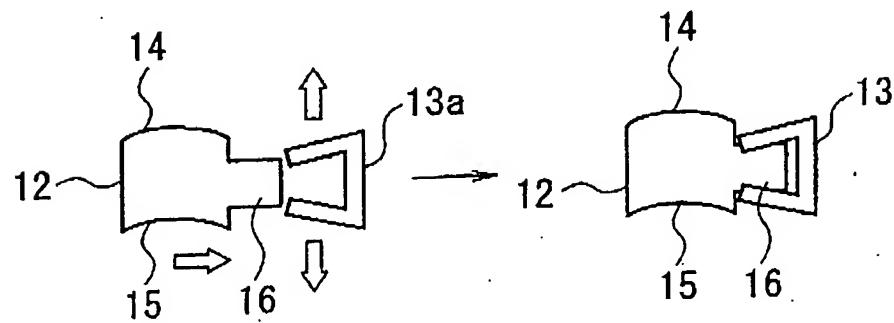


FIG.4(b)

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FIG.5(a)

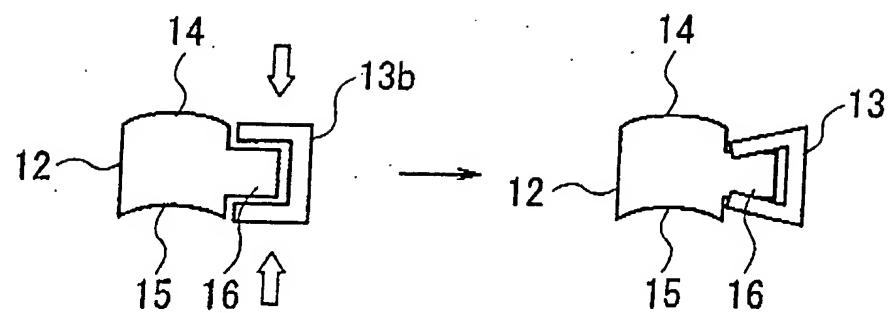


FIG.5(b)

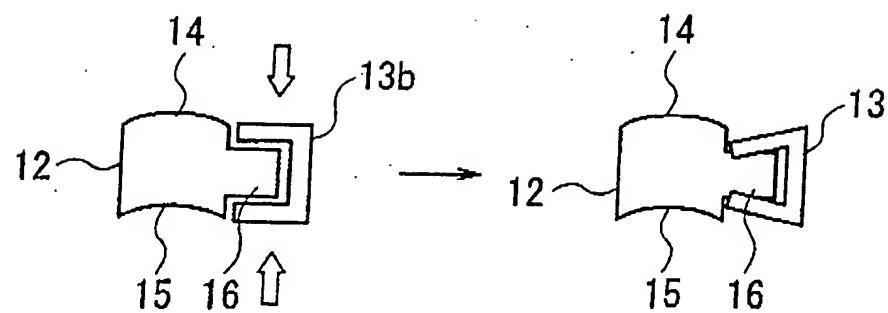


FIG.6(a)

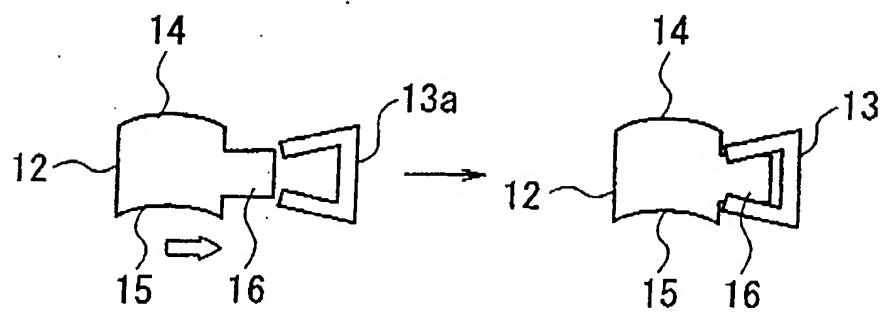
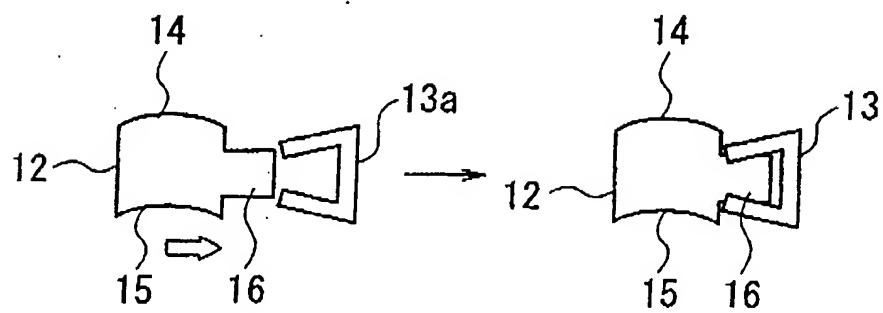


FIG.6(b)



10050137 011300

FIG.7(a)

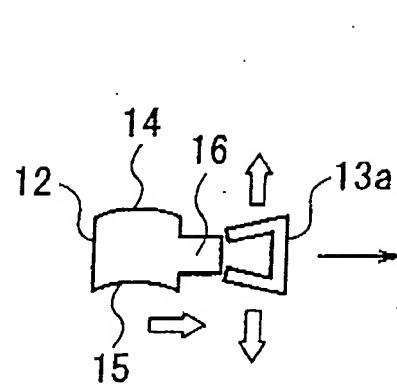


FIG.7(b)

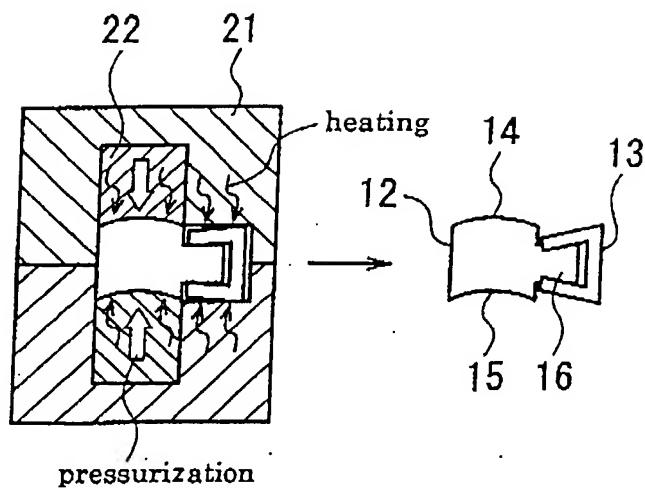


FIG.7(c)

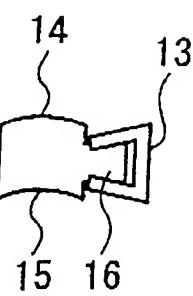


FIG.8(a)

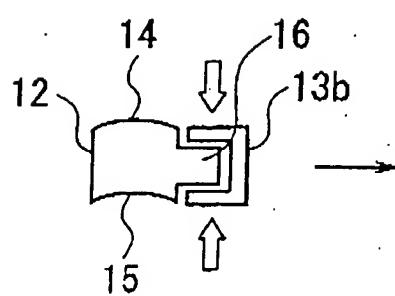


FIG.8(b)

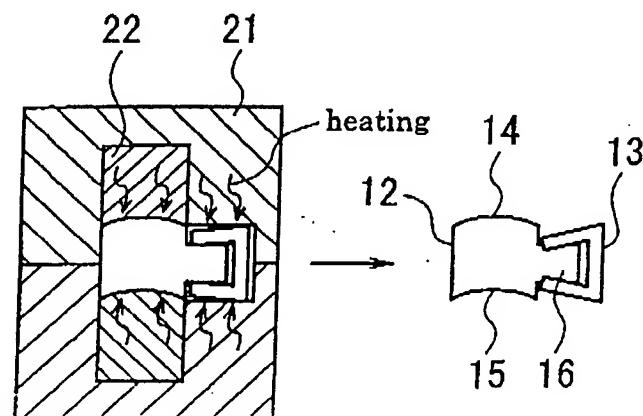
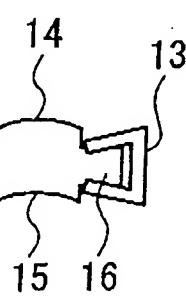
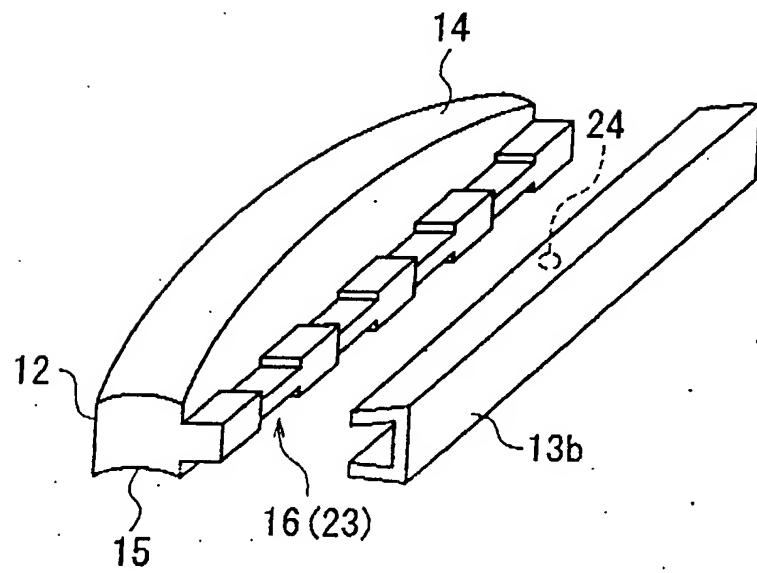


FIG.8(c)



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FIG.9(a)



100501312 "029422

FIG.9(b)

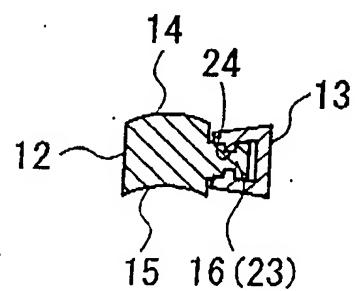


FIG.10

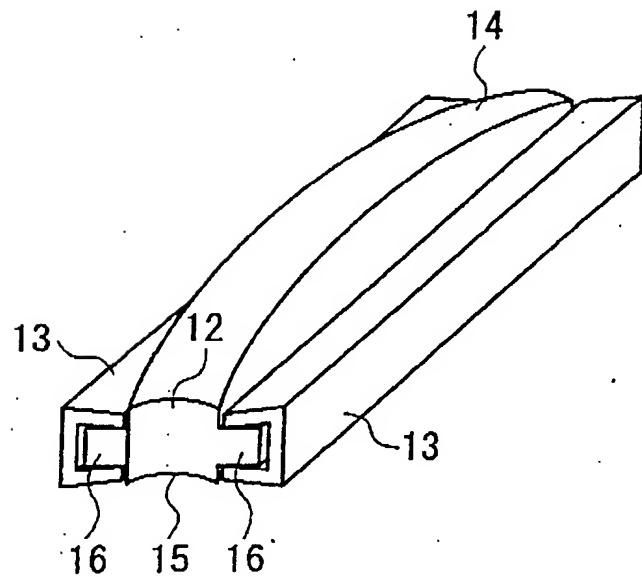
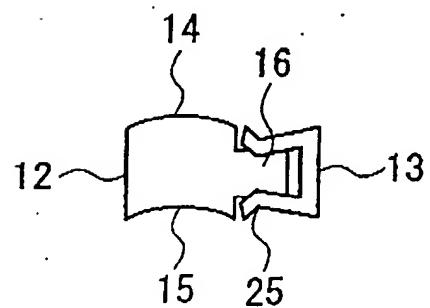


FIG.11



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FIG.12(a)

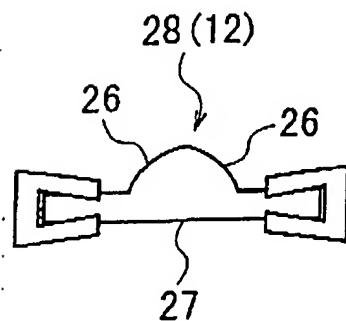


FIG.12(b)

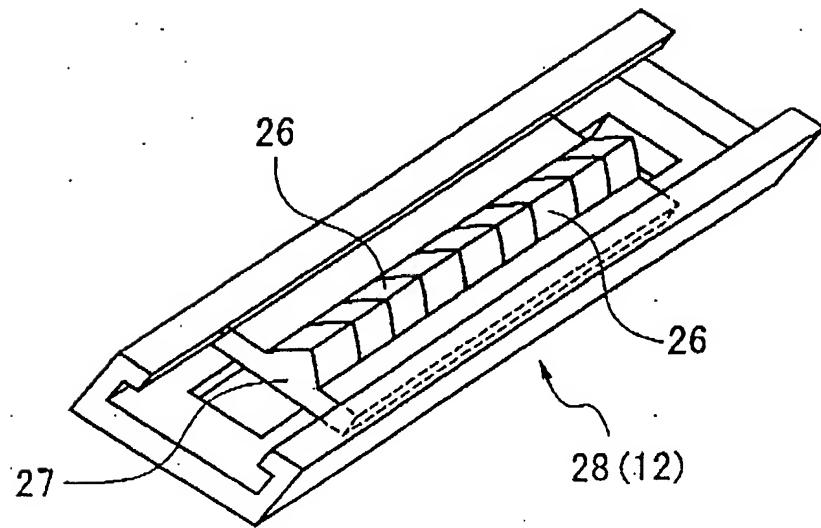


FIG.13(a)

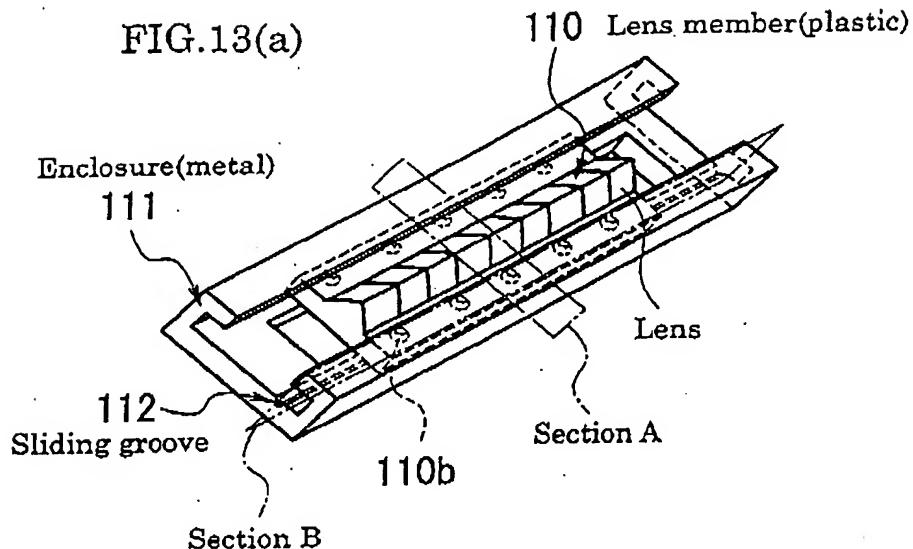


FIG.13(b)

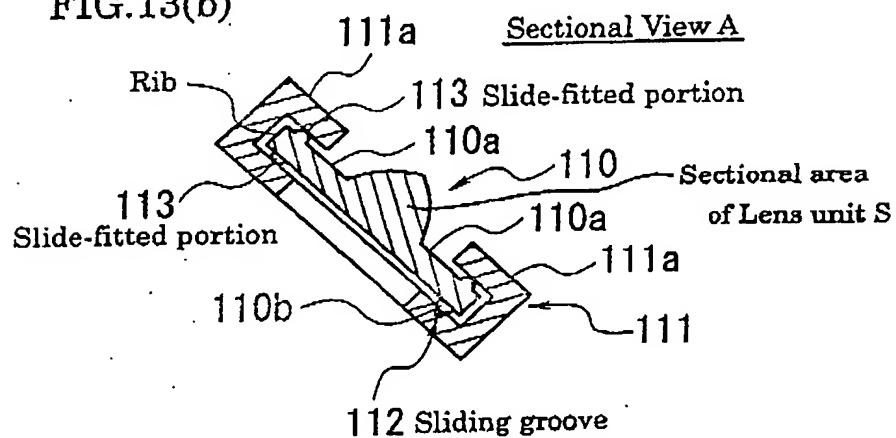
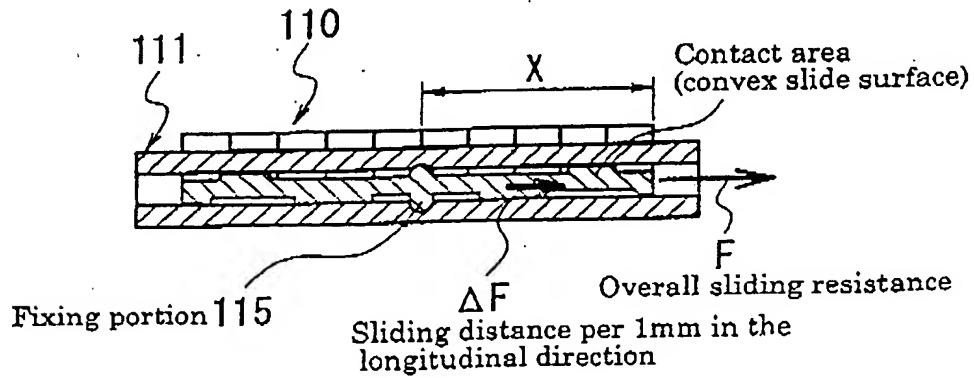


FIG.13(c)



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FIG.14

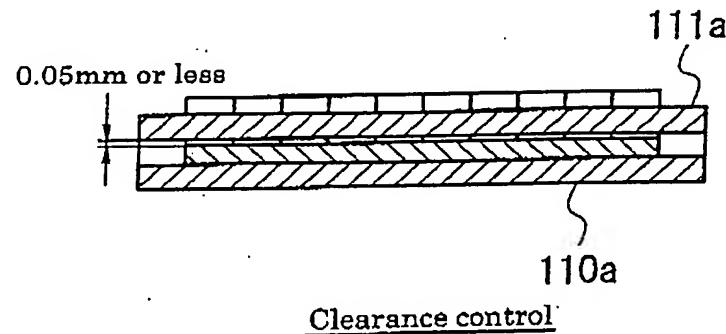
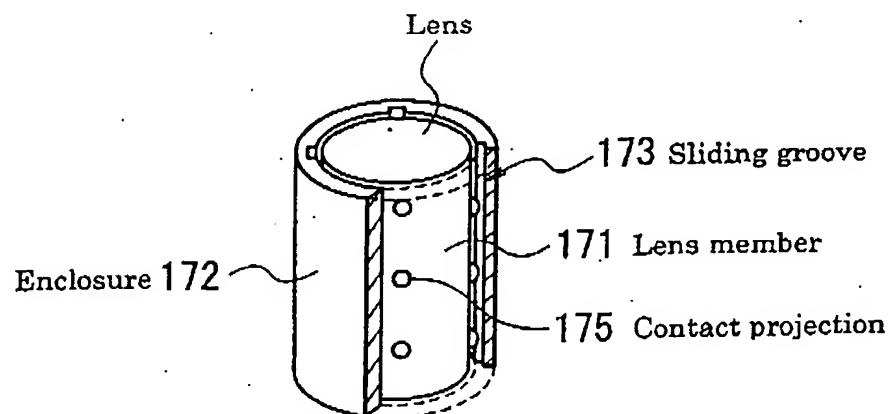


FIG.15



Example of Single Lens

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FIG.16

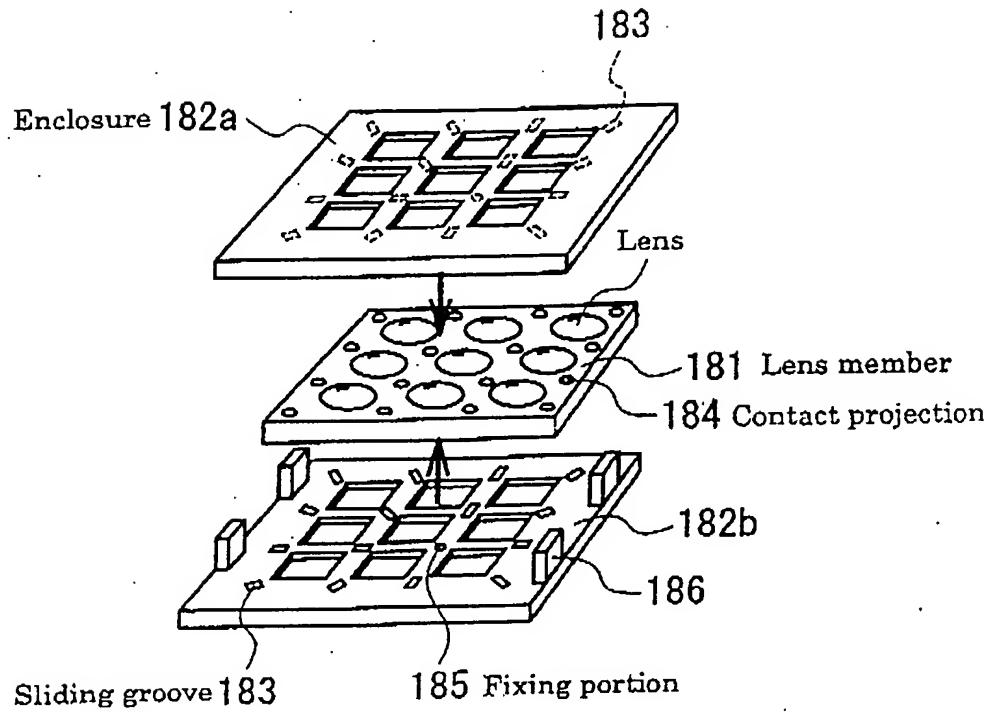


FIG.17

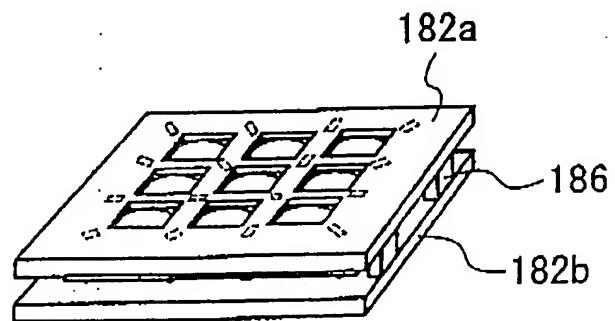


FIG.18(b)

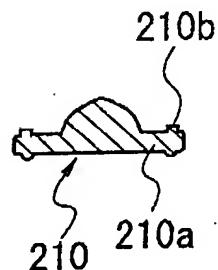


FIG.18(a)

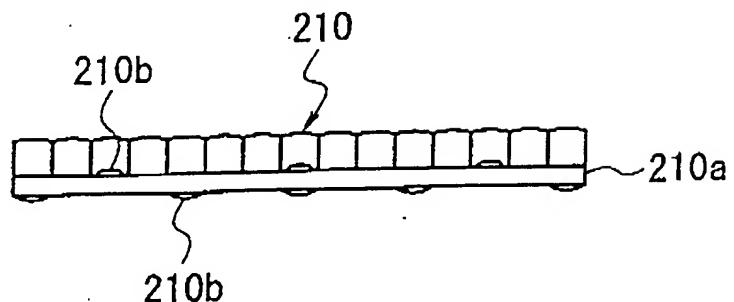


FIG.18(d)

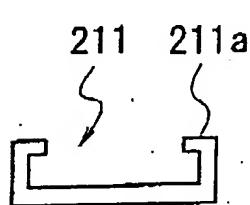


FIG.18(c)

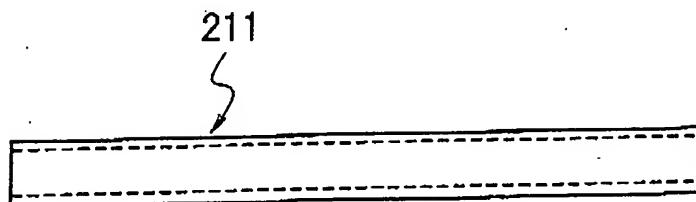


FIG.18(f)

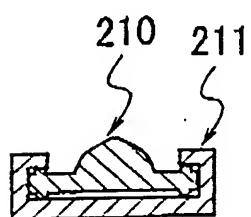
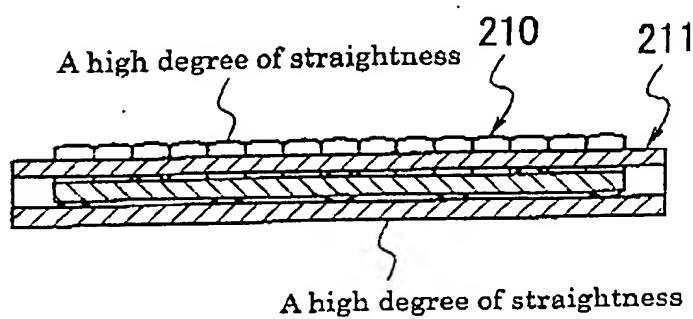


FIG.18(e)



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FIG.19(b)

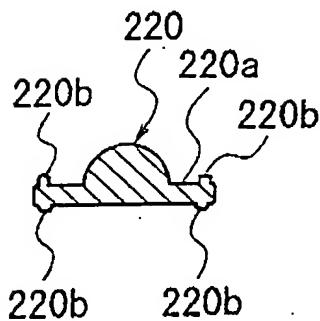


FIG.19(a)

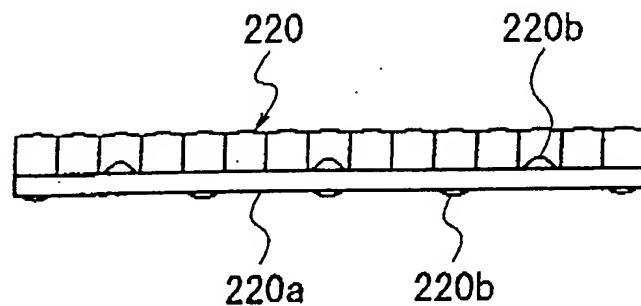


FIG.19(d)

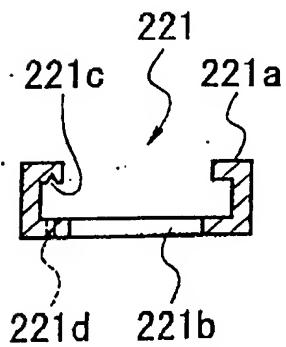


FIG.19(c)

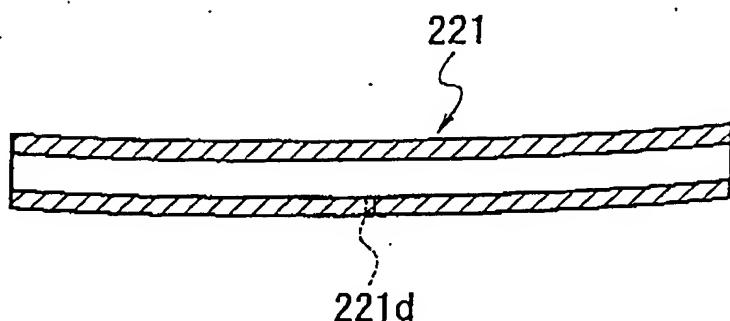


FIG.20(b)  
FIG.20(a)

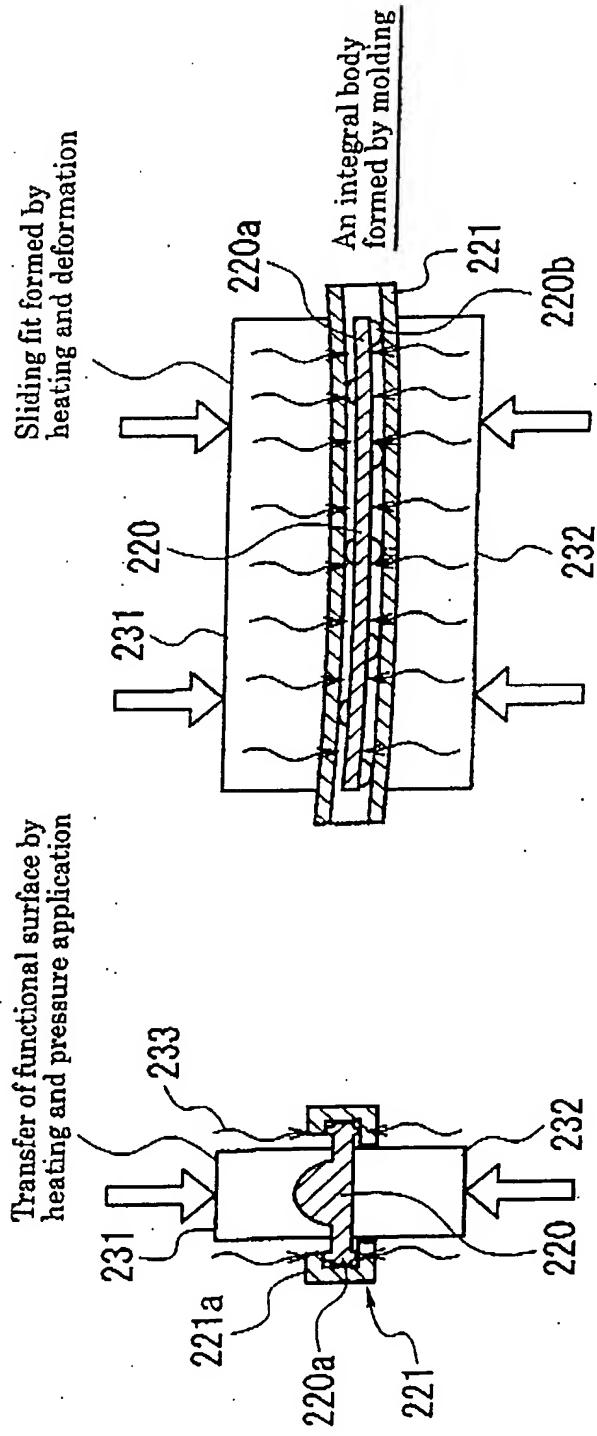
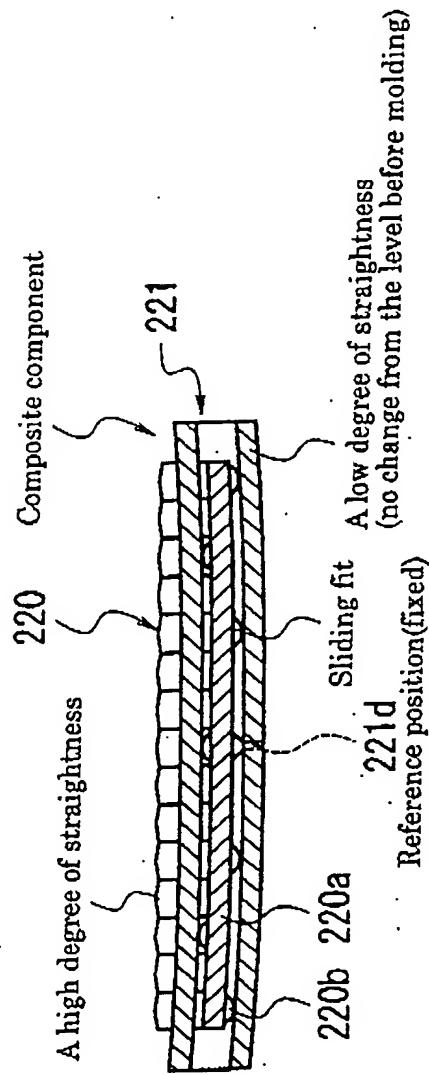


FIG.21(a)



221c Horizontal reference  
(groove)  
220 221

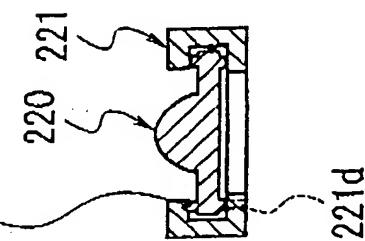


FIG.22(b)

FIG.22(a)

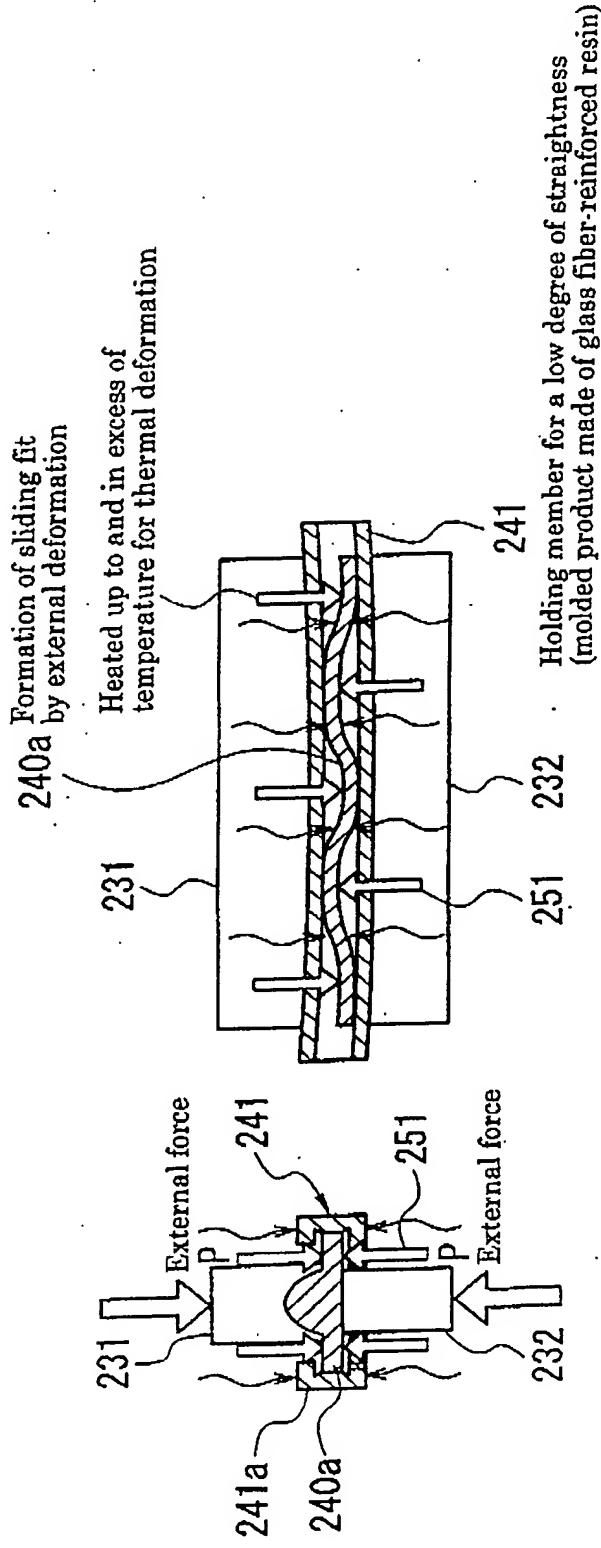


FIG. 2.3

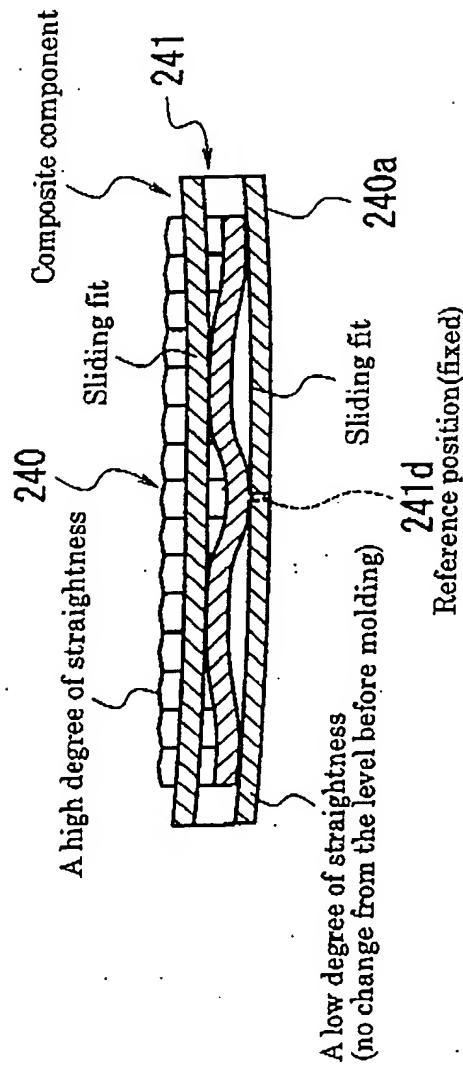
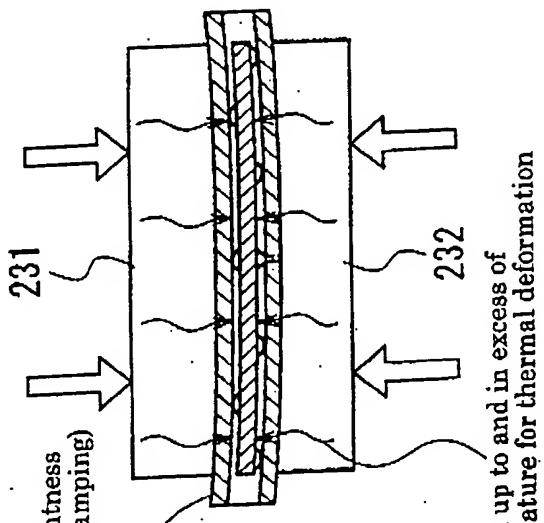


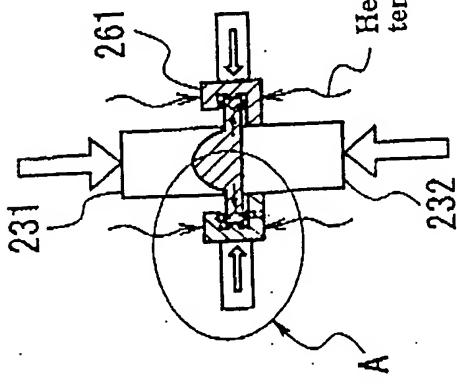
FIG.24(a)



Holding member for a low degree of straightness  
(Alumina extrusion plus hole formed by stamping)

Heated up to and in excess of  
temperature for thermal deformation

FIG.24(b)



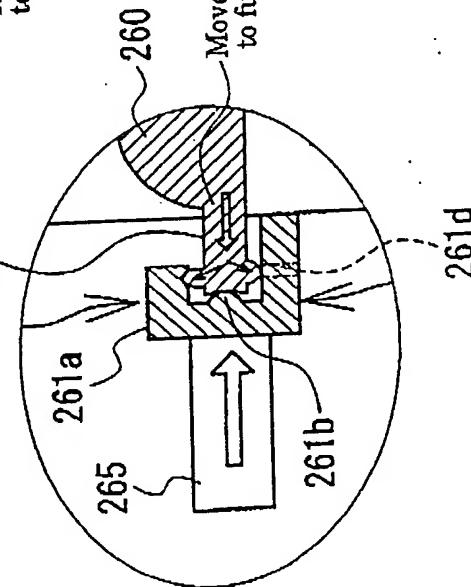
260a

Heated up to and in excess of  
temperature for thermal deformation

260

Movement of resin by application of pressure  
to function unit → Contact with holding member

FIG.24(c)



261a

261b

261c

261d

265

FIG.25(b)

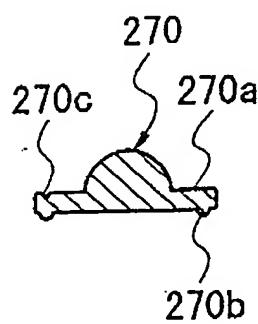


FIG.25(a)

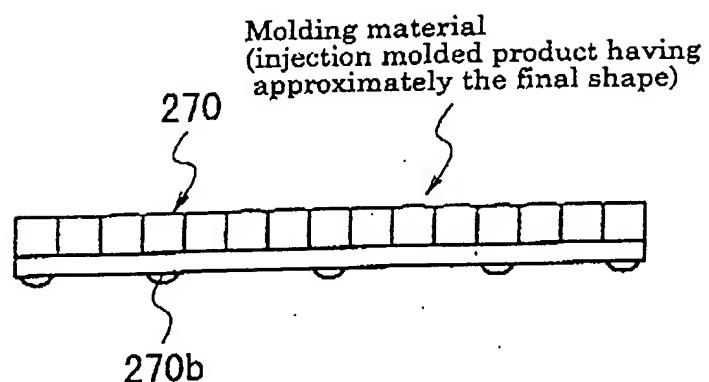


FIG.25(d)

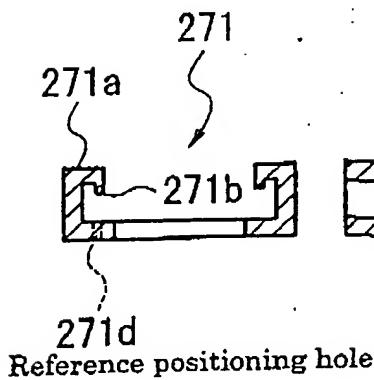
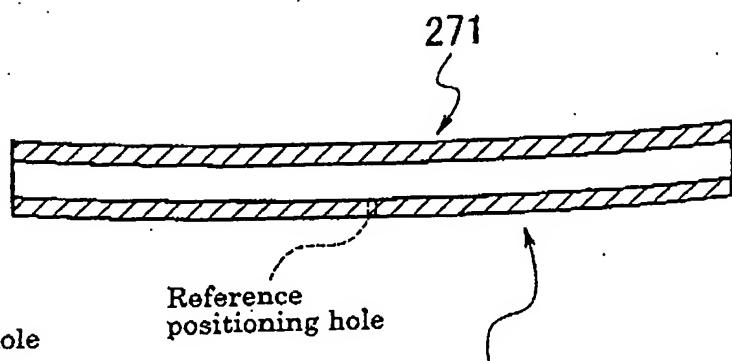


FIG.25(c)



Holding member for a low degree of straightness  
(sheet metal formed by stamping)

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FIG.26(a)

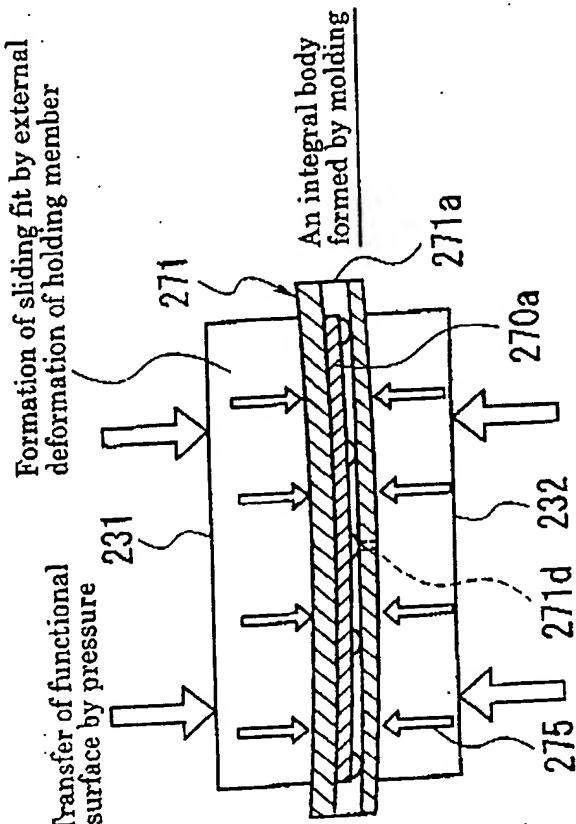


FIG.26(b)

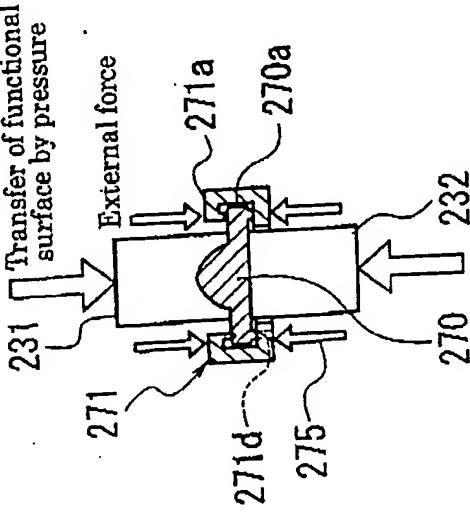


FIG.27(b)  
FIG.27(a)

